Catalog Number TD-5000

TWIST DRILLS

Herbrand

DIAMOND 'H' MEANS

FINEST QUALITY

H

LONGER LIFE

the very best drills your money can buy!

HIGH SPEED

DIAMOND 'H' DRILLS

Herbrand Tools

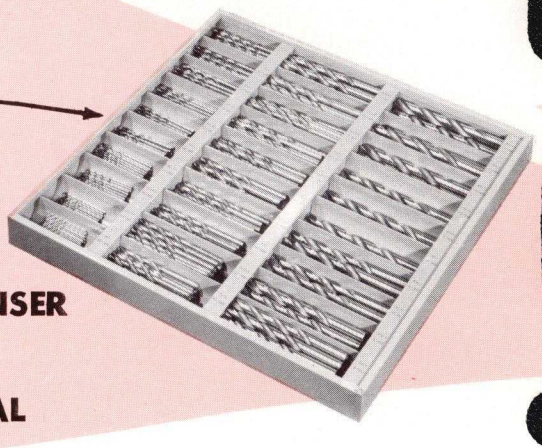
HERBRAND DIVISION, THE BINGHAM-HERBRAND CORP.
FREMONT, OHIO

MADE IN U. S. A.

SELL MORE HERBRAND DIAMOND 'H' TWIST DRILLS

WITH THIS NEW MERCHANDISER!

MAKE MORE DRILL SALES

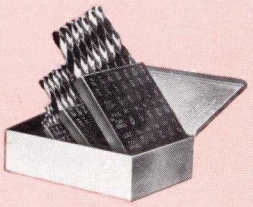


THIS NEW COUNTER DISPENSER FREE WITH SPECIAL FAST MOVING No. 1 ASSORTMENT DR-247

Plastic Cover is Dust Proof, Break Proof, Opens Out to Prevent Pilferage

Dispenser DR-250 List Price $12.50

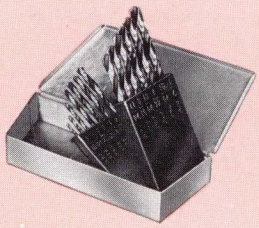
PACKAGED DRILL SETS IN METAL INDEXES AND KITS



No. DR-29-B
29 PIECE DRILL SET

With Steel Index Container includes sizes 1/16" to 1/2" by 64th JOBBER LENGTH

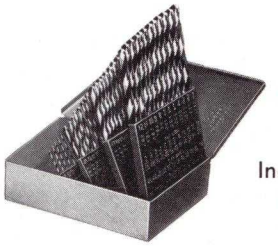
Steel Index Only No. 29-B



No. DR-13-B
13 PIECE DRILL SET

With Steel Index Container includes sizes 1/16" to 1/4" by 64th JOBBER LENGTH

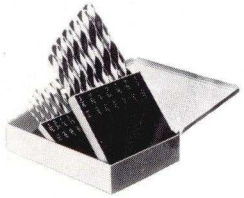
Steel Index Only No. 13-B



No. DW-60-B
60 PIECE NUMBER SET

With Steel Index Container Includes 60 high speed number size drills, jobber length No. 1 to 60.

Steel Index Only No. 60-B



No. DR-15-B
15 PIECE DRILL SET

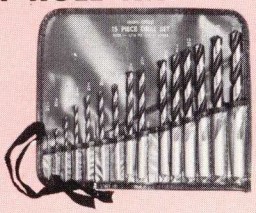
With Steel Index Container includes sizes 1/16" to 1/2" by 32nd JOBBER LENGTH

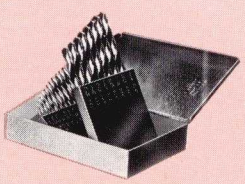
Steel Index Only No. 15-B

No. DR-15-R
15 PIECE DRILL SET IN ROLL KIT

Sizes 1/16" to 1/2" by 32nd JOBBER LENGTH

Packed in Sturdy Plastic Tool Roll—each pocket has Drill Size marked. Roll up and tie for drill protection in Tool Box Drawer.





No. DR-21-B
21 PIECE DRILL SET

With Steel Index Container includes sizes 1/16" to 3/8" by 64th JOBBER LENGTH

Steel Index Only No. 21-B

No. DR-10-R
10 PIECE DRILL SET IN ROLL KIT

Sizes: 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", 7/32" and 1/4"

JOBBER LENGTH

Packed in sturdy plastic tool roll—each pocket has drill size marked. Roll up and tie for drill protection in tool box drawer.

DIAMOND TWIST ◈ DRILLS WILL SELL FAST AND INCREASE YOUR

DRILL BIT PROFITS

FROM THIS NEW DISPENSER!

Place it on your counter next to your cash register!
WHEN YOU MAKE CHANGE—

Make Drill Sales!

No. 1
ASSORTMENT DR-247
Contains 247 drills
DISPENSER DR-250
Furnished Free

Drill No.	Drill Size	No. of Drills in Asrt.
DR- 4	1/16	12
DR- 5	5/64	12
DR- 6	3/32	12
DR- 7	7/64	12
DR- 8	1/8	36
DR- 9	9/64	12
DR-10	5/32	12
DR-11	11/64	12
DR-12	3/16	24
DR-13	13/64	6
DR-14	7/32	12
DR-15	15/64	6
DR-16	1/4	12
DR-17	17/64	6
DR-18	9/32	12
DR-19	19/64	2
DR-20	5/16	6
DR-21	21/64	2
DR-22	11/32	6
DR-23	23/64	2
DR-24	3/8	6
DR-25	25/64	2
DR-26	13/32	3
DR-27	27/64	2
DR-28	7/16	6
DR-29	29/64	2
DR-30	15/32	2
DR-31	31/64	2
DR-32	1/2	6

No. 2
ASSORTMENT DR-152
Contains 152 drills
DISPENSER DR-250
Special Price $6.25

Drill No.	Drill Size	No. of Drills in Asrt.
DR- 4	1/16	12
DR- 5	5/64	6
DR- 6	3/32	12
DR- 7	7/64	6
DR- 8	1/8	12
DR- 9	9/64	6
DR-10	5/32	12
DR-11	11/64	6
DR-12	3/16	12
DR-13	13/64	6
DR-14	7/32	12
DR-15	15/64	6
DR-16	1/4	12
DR-17	17/64	3
DR-18	9/32	3
DR-19	19/64	1
DR-20	5/16	3
DR-21	21/64	1
DR-22	11/32	3
DR-23	23/64	1
DR-24	3/8	3
DR-25	25/64	1
DR-26	13/32	3
DR-27	27/64	1
DR-28	7/16	3
DR-29	29/64	1
DR-30	15/32	1
DR-31	31/64	1
DR-32	1/2	3

HERBRAND ◈ DIAMOND 'H'

JOBBER LENGTH

HIGH SPEED—STRAIGHT SHANK

TWIST DRILLS

STANDARD PACKAGING
DRILL SIZES 1/16 to 9/32" —12 to an envelope
DRILL SIZES 19/64" to 1/2" —6 to an envelope

Drill No.	Drill Size	Decimal Equivalent Inches	Length Overall Inches	Length of Twist Inches
DR- 4	1/16	.0625	1 7/8	7/8
DR- 5	5/64	.0781	2	1
DR- 6	3/32	.0937	2 1/4	1 1/4
DR- 7	7/64	.1094	2 5/8	1 1/2
DR- 8	1/8	.1250	2 3/4	1 5/8
DR- 9	9/64	.1406	2 7/8	1 3/4
DR-10	5/32	.1562	3 1/8	2
DR-11	11/64	.1719	3 1/4	2 1/8
DR-12	3/16	.1875	3 1/2	2 5/16
DR-13	13/64	.2031	3 5/8	2 7/16
DR-14	7/32	.2187	3 3/4	2 1/2
DR-15	15/64	.2344	3 7/8	2 5/8
DR-16	1/4	.2500	4	2 3/4
DR-17	17/64	.2656	4 1/8	2 7/8
DR-18	9/32	.2812	4 1/4	2 15/16
DR-19	19/64	.2969	4 3/8	3 1/16
DR-20	5/16	.3125	4 1/2	3 3/16
DR-21	21/64	.3281	4 5/8	3 5/16
DR-22	11/32	.3437	4 3/4	3 7/16
DR-23	23/64	.3594	4 7/8	3 1/2
DR-24	3/8	.3750	5	3 5/8
DR-25	25/64	.3906	5 1/8	3 3/4
DR-26	13/32	.4062	5 1/4	3 7/8
DR-27	27/64	.4219	5 3/8	3 15/16
DR-28	7/16	.4375	5 1/2	4 1/16
DR-29	29/64	.4531	5 5/8	4 3/16
DR-30	15/32	.4687	5 3/4	4 5/16
DR-31	31/64	.4844	5 7/8	4 3/8
DR-32	1/2	.5000	6	4 1/2

HERBRAND DIAMOND 'H'

WIRE GAUGE SIZES
HIGH SPEED STRAIGHT SHANK

ALL WIRE GAUGE SIZES ARE PACKED 12 TO AN ENVELOPE

Wire Gauge Number	Decimal Equiv. Inches	Length Overall Inches	Length of Twist Inches
DW- 1	.2280	3 7/8	2 5/8
DW- 2	.2210	3 7/8	2 5/8
DW- 3	.2130	3 3/4	2 1/2
DW- 4	.2090	3 3/4	2 1/2
DW- 5	.2055	3 3/4	2 1/2
DW- 6	.2040	3 3/4	2 1/2
DW- 7	.2010	3 5/8	2 7/16
DW- 8	.1990	3 5/8	2 7/16
DW- 9	.1960	3 5/8	2 7/16
DW-10	.1935	3 5/8	2 7/16
DW-11	.1910	3 1/2	2 5/16
DW-12	.1890	3 1/2	2 5/16
DW-13	.1850	3 1/2	2 5/16
DW-14	.1820	3 3/8	2 3/16
DW-15	.1800	3 3/8	2 3/16
DW-16	.1770	3 3/8	2 3/16
DW-17	.1730	3 3/8	2 3/16
DW-18	.1695	3 1/4	2 1/8
DW-19	.1660	3 1/4	2 1/8
DW-20	.1610	3 1/4	2 1/8
DW-21	.1590	3 1/4	2 1/8
DW-22	.1570	3 1/8	2
DW-23	.1540	3 1/8	2
DW-24	.1520	3 1/8	2
DW-25	.1495	3	1 7/8
DW-26	.1470	3	1 7/8
DW-27	.1440	3	1 7/8
DW-28	.1405	2 7/8	1 3/4
DW-29	.1360	2 7/8	1 3/4
DW-30	.1285	2 3/4	1 5/8
DW-31	.1200	2 3/4	1 5/8
DW-32	.1160	2 3/4	1 5/8
DW-33	.1130	2 5/8	1 1/2
DW-34	.1110	2 5/8	1 1/2
DW-35	.1100	2 5/8	1 1/2
DW-36	.1065	2 1/2	1 7/16
DW-37	.1040	2 1/2	1 7/16
DW-38	.1015	2 1/2	1 7/16
DW-39	.0995	2 3/8	1 3/8
DW-40	.0980	2 3/8	1 3/8
DW-41	.0960	2 3/8	1 3/8
DW-42	.0935	2 1/4	1 1/4
DW-43	.0890	2 1/4	1 1/4
DW-44	.0860	2 1/8	1 1/8
DW-45	.0820	2 1/8	1 1/8
DW-46	.0810	2 1/8	1 1/8
DW-47	.0785	2	1
DW-48	.0760	2	1
DW-49	.0730	2	1
DW-50	.0700	2	1
DW-51	.0670	2	1
DW-52	.0635	1 7/8	7/8
DW-53	.0595	1 7/8	7/8
DW-54	.0550	1 7/8	7/8
DW-55	.0520	1 7/8	7/8
DW-56	.0465	1 3/4	3/4
DW-57	.0430	1 3/4	3/4
DW-58	.0420	1 5/8	1 1/16
DW-59	.0410	1 5/8	1 1/16
DW-60	.0400	1 5/8	1 1/16

HIGH SPEED SILVER-DEMING

TWIST DRILLS

- 17 Sizes—from 1/2" to 1" by 32nds!
- 1/2" Diameter Shank . . . 6" Length
- Packaged Individually in Plastic Tubes!

Number	Size
DRS-32	1/2
DRS-34	17/32
DRS-36	9/16
DRS-38	19/32
DRS-40	5/8
DRS-42	21/32
DRS-44	11/16
DRS-46	23/32
DRS-48	3/4
DRS-50	25/32
DRS-52	13/16
DRS-54	27/32
DRS-56	7/8
DRS-58	29/32
DRS-60	15/16
DRS-62	31/32
DRS-64	1

ORDER YOUR HERBRAND DIAMOND 'H'

TWIST DRILLS From...

TWIST DRILLS
LIST-DEALER

Price Sheet Effective Nov. 1, 1959

HERBRAND SINCE 1881 THE ARISTOCRAT OF TOOLS

Herbrand Tools

TWIST DRILLS

DIAMOND 'H' FINEST QUALITY — MEANS LONGER LIFE

JOBBER LENGTH
HIGH SPEED—STRAIGHT SHANK
(1/16 to 9/32—Packed 12 to an envelope)
(19/64 to 1/2—Packed 6 to an envelope)

Number	Size	List Price	Dealer Price
DR- 4	1/16	$.31	$.24
DR- 5	1/64	.31	.24
DR- 6	3/32	.33	.25
DR- 7	7/64	.38	.29
DR- 8	1/8	.47	.36
DR- 9	9/64	.47	.36
DR-10	5/32	.53	.40
DR-11	11/64	.58	.44
DR-12	3/16	.67	.51
DR-13	13/64	.76	.57
DR-14	7/32	.82	.62
DR-15	15/64	.91	.69
DR-16	1/4	1.00	.75
DR-17	17/64	1.22	.92
DR-18	9/32	1.33	1.00
DR-19	19/64	1.44	1.08
DR-20	5/16	1.60	1.20
DR-21	21/64	1.76	1.32
DR-22	11/32	1.91	1,44
DR-23	23/64	2.16	1.62
DR-24	3/8	2.31	1.74
DR-25	25/64	2.56	1.92
DR-26	13/32	2.71	2.03
DR-27	27/64	3.04	2.28
DR-28	7/16	3.20	2.40
DR-29	29/64	3.44	2.58
DR-30	15/32	3.69	2.77
DR-31	31/64	3.91	2.93
DR-32	1/2	4.16	3.12

WIRE GAUGE SIZES
HIGH SPEED—STRAIGHT SHANK
Packed 12 to an envelope

DW- 1	.2280	$.91	$.69
DW- 2	.2210	.91	.69
DW- 3	.2130	.82	.62
DW 4	.2090	.82	.62
DW 5	.2055	.82	.62
DW 6	.2040	.82	.62
DW 7	.2010	.76	.57
DW 8	.1990	.76	.57
DW- 9	.1960	.76	.57
DW-10	.1935	.76	.57
DW-11	.1910	.76	.57

WIRE GAUGE SIZES—Continued

Number	Size	List Price	Dealer Price
DW-12	.1890	.76	.57
DW-13	.1850	.67	.51
DW-14	.1820	.67	.51
DW-15	.1800	.67	.51
DW-16	.1770	.64	.48
DW-17	.1730	.62	.48
DW-18	.1695	.58	.44
DW-19	.1660	.58	.44
DW 20	.1610	.58	.44
DW 21	.1590	.58	.44
DW 22	.1570	.53	.40
DW-23	.1540	.53	.40
DW-24	.1520	.53	.40
DW 25	.1495	.51	.39
DW-26	.1470	.49	.37
DW-27	.1440	.49	.37
DW-28	.1405	.47	.35
DW-29	.1360	.47	.35
DW-30	.1285	.47	.35
DW-31	.1200	.42	.32
DW-32	.1160	.40	.30
DW-33	.1130	.38	.29
DW-34	.1110	.38	.29
DW-35	.1100	.38	.29
DW-36	.1065	.38	.29
DW-37	.1040	.38	.29
DW-38	.1015	.38	.29
DW-39	.0995	.36	.27
DW-40	.0980	.36	.27
DW-41	.0960	.36	.27
DW-42	.0935	.33	.25
DW-43	.0890	.33	.25
DW-44	.0860	.33	.25
DW-45	.0820	.31	.24
DW-46	.0810	.31	.24
DW-47	.0785	.31	.24
DW-48	.0760	.31	.24
DW-49	.0730	.31	.24
DW-50	.0700	.31	.24
DW-51	.0670	.31	.24
DW-52	.0635	.31	.24
DW-53	.0595	.31	.24
DW-54	.0550	.31	.24
DW-55	.0520	.31	.24
DW-56	.0465	.31	.24
DW-57	.0430	.38	.29
DW-58	.0420	.40	.30
DW-59	.0410	.40	.30
DW-60	.0400	.42	.32

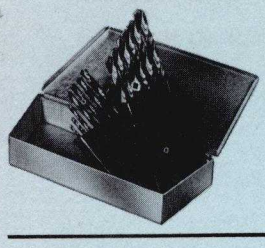
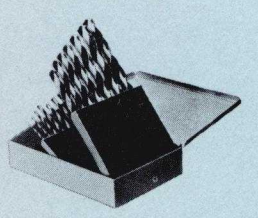
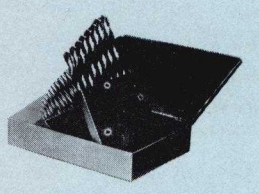
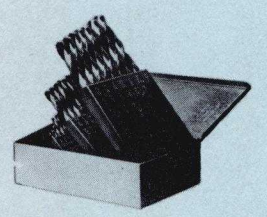
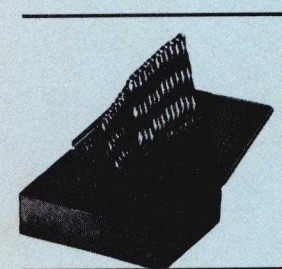
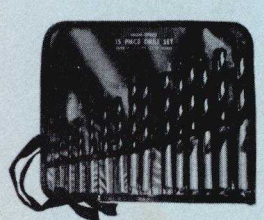
HIGH SPEED SILVER-DEMING TWIST DRILLS

- 17 Sizes—from 1/2" to 1" by 32nds
- 1/2" Diameter Shank . . . 6" Length
- Packaged Individually in Plastic Tubes

Number	Size	List Price	Dealer Price
DRS-32	1/2	$6.50	$4.88
DRS-34	17/32	6.94	5.21
DRS-36	9/16	7.43	5.57
DRS-38	19/32	7.89	5.92
DRS-40	5/8	8.38	6.29
DRS-42	21/32	8.82	6.62
DRS-44	11/16	9.30	6.98
DRS-46	23/32	9.74	7.31
DRS-48	3/4	10.23	7.67
DRS-50	25/32	10.69	8.02
DRS-52	13/16	11.18	8.39
DRS-54	27/32	11.65	8.74
DRS-56	7/8	12.13	9.10
DRS-58	29/32	12.55	9.41
DRS-60	15/16	13.51	10.13
DRS-62	31/32	14.41	10.81
DRS-64	1	15.84	11.88

SEE BACK FOR PACKAGED DRILL SETS IN METAL INDEXES AND KITS

PACKAGED DRILL SETS

				LIST	DEALER
	**DR-13-B**	**13 PIECE DRILL SET** With Steel Index Container includes sizes 1/16" to 1/4" by 64th JOBBER LENGTH	Set No. DR-13-B INDEX ONLY 13-B	$ 8.69 1.15	$ 6.81 1.15
	**DR-15-B**	**15 PIECE DRILL SET** With Steel Index Container includes sizes 1/16" to 1/2" by 32nd JOBBER LENGTH	Set No. DR-15-B INDEX ONLY 15-B	$27.64 2.60	$21.38 2.60
	**DR-21-B**	**21 PIECE DRILL SET** With Steel Index Container includes sizes 1/16" to 3/8" by 64th JOBBER LENGTH	Set No. DR-21-B INDEX ONLY 21-B	$23.87 2.60	$18.55 2.60
	**DR-29-B**	**29 PIECE DRILL SET** With Steel Index Container includes sizes 1/16" to 1/2" by 64th JOBBER LENGTH	Set No. DR-29-B INDEX ONLY 29-B	$51.23 3.25	$39.24 3.25
	**DW-60-B**	**60 PIECE NUMBER SET** With Steel Index Container includes 60 high speed number size drills, jobber length No. 1 to 60	Set No. DW-60-B INDEX ONLY 60-B	$32.93 2.70	$25.37 2.70
	**DR-15-R**	**15 PIECE DRILL SET IN ROLL KIT** Sizes 1/16" to 1/2" by 32nd JOBBER LENGTH Packed in Sturdy Plastic Tool Roll—each pocket has Drill Size marked. Roll up and tie for drill protection in Tool Box Drawer.	Set No. DR-15-R	$25.04	$18.78
	DR-10-R	**10 PIECE DRILL SET IN ROLL KIT** Sizes: 1/16", 3/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", 7/32" and 1/4" JOBBER LENGTH Packed in Sturdy Plastic Tool Roll—each pocket has Drill Size marked. Roll up and tie for drill protection in Tool Box Drawer.	Set No. DR-10-R	$5.29	$3.97